



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4030-041
Job Sheet 202624

Part No: D4030-041 **Job Qty:** 1 pcs
Part Name: Long Basket Assembly (350)

Part Weight: 0 lbs **Status:** New **Priority:** Medium
Job Created: 10/31/19 **Job Tracking No:**
Due Date: 11/28/19 **Created By:** Marie Lajeunesse
Type: Stock **Description:**
Note: D4030 REV.D SHEETS 1,3,4 IPP Rev:A new issue DD 10.03.23 verified by:EC IPP Rev:B as per dwg revB DD 10.04.20 verified by:EC IPP Rev:C as per dwg revC DD 10.08.18 verified by:EC IPP Rev D 12.03.27 per NCR12-1239 EC verified by:JLM IPP REV:E 18.12.03.CHANGE BOLT LENGHT AS PER CAR18-281 (AN3-14A TO AN3-15A) DD VERF:JFS
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Packaging 1 - Pick Kit	1	11/28/19		0.00	0.00	Packaging 1 - 1		
		pcs					Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		JE 201-6
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		



Container No: S244993



Part: D4030 - 041
Job No: 202624
Serial No/Batch: S244993
Revision: D
Inspector:
Exp Date:
Instructions: Various STC's

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 01/06/20

					Packaging 1 - 30	
					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
110 Handfinish - 4-1-Assembly-B4B	1 pcs	11/28/19	0.00	1.00	Handfinish - 4 - 1 - B4B	20-1-6
					Handfinish - 4 - 10 - B4B	
					Handfinish - 4 - 11 - B4B	
					Handfinish - 4 - 12 - B4B	
					Handfinish - 4 - 13 - B4B	
					Handfinish - 4 - 14 - B4B	
					Handfinish - 4 - 15 - B4B	
					Handfinish - 4 - 2 - B4B	
					Handfinish - 4 - 3 - B4B	
					Handfinish - 4 - 4 - B4B	
					Handfinish - 4 - 5 - B4B	
					Handfinish - 4 - 6 - B4B	
					Handfinish - 4 - 7 - B4B	
					Handfinish - 4 - 8 - B4B	
					Handfinish - 4 - 9 - B4B	
120 QC 5	1 pcs	11/28/19	0.00	0.00	QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	
					QC 5 - 61	
					QC 5 - 81	
130 Packaging 3-1 - Stock - B4B	1 pcs	11/28/19	0.00	0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	

					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140 QC 21 - SA	1 pcs	11/28/19	0.00 0.00		QC 21 - SA - 21	
					QC 21 - SA - 70	
					QC 21 - SA - 53	

nl 1/08/20
DAS 27 JAN 08 2020
2-28

Part Op 100 - (Pick Kit)
Descriptions: 110 - (Assemble as per dwg)
120 - (QC5- Inspect part completeness to step on W/O)
130 - (Identify as per dwg & Stock Location: _____)
140 - (QC21- Final Inspection - Work Order Release)

Job BOM					013765
Part / Item	Component Name	Quantity	Operation	Container	
AN3-15A	Bolt	4 Ea (4 ea)	100-Packaging 1 - Pick Kit	5237976	
AN3-16A	Bolt	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5157471-3	
AN310-4	Nut	3 Ea (3 ea)	100-Packaging 1 - Pick Kit	5237881	
AN310C4	Nut	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5222961	
AN4-12	Bolt	3 Ea (3 ea)	100-Packaging 1 - Pick Kit	5224969-1	
AN5-17A	Bolt	4 Ea (4 ea)	100-Packaging 1 - Pick Kit	5228277	
D2530	Handle Weldment	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5224409	
D2535	Spring	2 pcs (2 ea)	100-Packaging 1 - Pick Kit	5154034	
D2537	Bushing	2 pcs (2 ea)	100-Packaging 1 - Pick Kit	5149829	
D3917-3	Washer	6 pcs (6 ea)	100-Packaging 1 - Pick Kit	5214816	
D3953-17	Gas Spring Spacer	2 pcs (2 ea)	100-Packaging 1 - Pick Kit	5224195	
D3953-19	Gas Spring Bracket	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5204642	
D3953-21	Gas Spring Bracket	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5221465	
D3953-3	Gas Spring Stud, Lid	2 pcs (2 ea)	100-Packaging 1 - Pick Kit	5236106	
D3953-7	Spring Spacer	2 pcs (2 ea)	100-Packaging 1 - Pick Kit	5215807	
D3953-9	Gas Spring Washer	2 pcs (2 ea)	100-Packaging 1 - Pick Kit	5180752	
D3969-3	Spring (Basket Lid)	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5215772	
MS21042L3	Nut	6 Ea (6 ea)	100-Packaging 1 - Pick Kit	5211533	
MS21042L5	Nut	4 Ea (4 ea)	100-Packaging 1 - Pick Kit	5225327	
MS24665-151	Cotter Pin	3 Ea (3 ea)	100-Packaging 1 - Pick Kit	514495	
MS24665-300	Cotter Pin	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5157261	
NAS1149C0432R	Washer (AN960C416L)	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5181322	
NAS1149F0332P	Washer (AN960-10L)	8 Ea (8 ea)	100-Packaging 1 - Pick Kit	5216387	
NAS1149F0432P	Washer (AN960-416L)	6 Ea (6 ea)	100-Packaging 1 - Pick Kit	5214714-2	
NAS1149F0563P	Washer (AN960-516)	4 Ea (4 ea)	100-Packaging 1 - Pick Kit	5200165	
D3913-041	Long Basket Base Assembly, 350	1 pcs (1 ea)	110-Handfinish - 4-1-Assembly-B4B	5242562	
D3914-041	Long Basket Lid Assembly (350)	1 pcs (1 ea)	110-Handfinish - 4-1-Assembly-B4B	5241405	

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Packaging 1 - Pick Kit	AN3-15A	4	41	0
	AN3-16A	2	97	0
	AN310-4	3	65	0
	AN310C4	2	49	0
	AN4-12	3	79	0
	AN5-17A	4	82	0
	D2530	1	17	0
	D2535	2	101	0
	D2537	2	72	0
	D3917-3	6	132	0
	D3953-17	2	40	0
	D3953-19	1	28	0
	D3953-21	1	43	0
	D3953-3	2	19	0
	D3953-7	2	31	0
	D3953-9	2	81	0
	D3969-3	1	41	0
	MS21042L3	6	2,641	0
	MS21042L5	4	642	0
	MS24665-151	3	191	0
	MS24665-300	2	482	0
	NAS1149C0432R	2	2,052	0
	NAS1149F0332P	8	2,924	0
	NAS1149F0432P	6	986	0
	NAS1149F0563P	4	331	0
110-Handfinish - 4-1-Assembly-B4B	D3913-041	1	1	0
	D3914-041	1	2	0
Part Specifications				
Specifications could not be found.				

Plex 10/31/19 12:41 PM Dart.lajeunesse.marie

